

Registered Office:

**Anjaneey Enterprise**

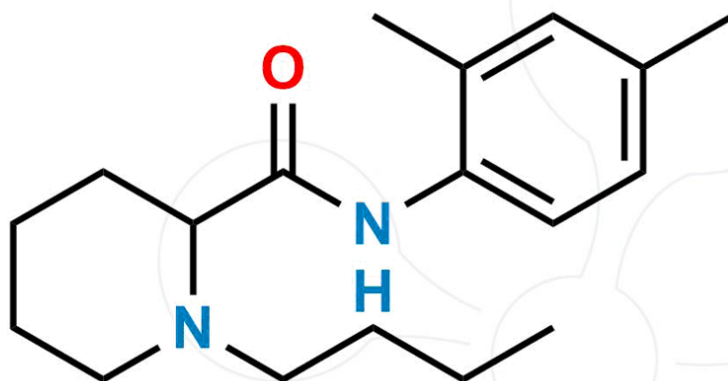
GF-03, Akshay Appartment, Vishvakunj Cross Road, Paldi,  
Ahmedabad - 380007, Gujarat, India

## CERTIFICATE OF ANALYSIS

### Bupivacaine Impurity 4

#### Identification

Product Name	: Bupivacaine Impurity 4
Chemical Name	: N-(2,4 Dimethylphenyl)-1-Butylpiperidine-2-carboxamide
CAS No.	: 2774312-11-5
Molecular Formula	: C <sub>18</sub> H <sub>28</sub> N <sub>2</sub> O
Molecular Weight	: 288.4
Structure	:



#### Analytical Information

Appearance of Product	: Yellow Solid
Solubility	: ACN:H <sub>2</sub> O(8:2)
Long Term Storage	: 2° 8° C for long term storage
HPLC Purity	: 99.70 %
Weight Loss By TGA	: 0.28 %