

Registered Office:

**Anjaneey Enterprise**

GF-03, Akshay Appartment, Vishvakunj Cross Road, Paldi,  
Ahmedabad - 380007, Gujarat, India

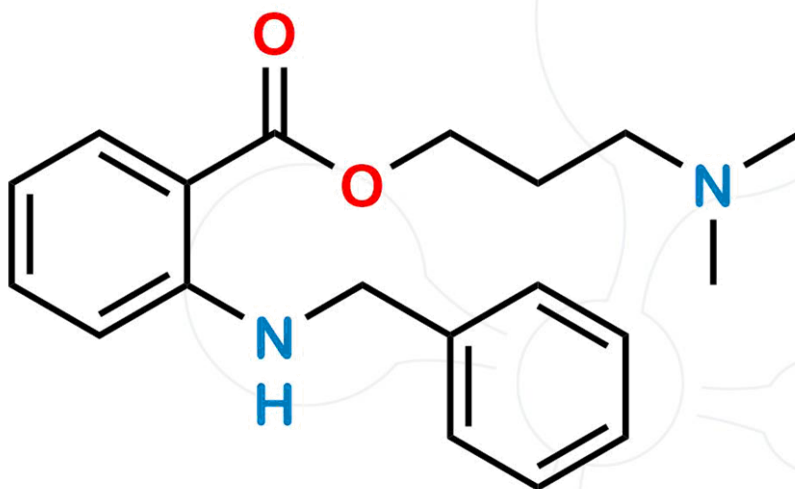


## CERTIFICATE OF ANALYSIS

### Benzydamine EP Impurity A

#### Identification

Product Name	: Benzydamine EP Impurity A
Chemical Name	: 3-Dimethylaminopropyl 2-benzylaminobenzoate
CAS No.	: 87453-76-7
Molecular Formula	: C <sub>19</sub> H <sub>24</sub> N <sub>2</sub> O <sub>2</sub>
Molecular Weight	: 312.4
Structure	:



#### Analytical Information

Appearance of Product	: Off White Solid
Solubility	: ACN:H <sub>2</sub> O(8:2)
Long Term Storage	: 2° 8° C for long term storage
HPLC Purity	: 97.22 %
Weight Loss by TGA	: 1.07 %