

Registered Office:

Anjaneey Enterprise

GF-03, Akshay Appartment, Vishvakunj Cross Road, Paldi,
Ahmedabad - 380007, Gujarat, India

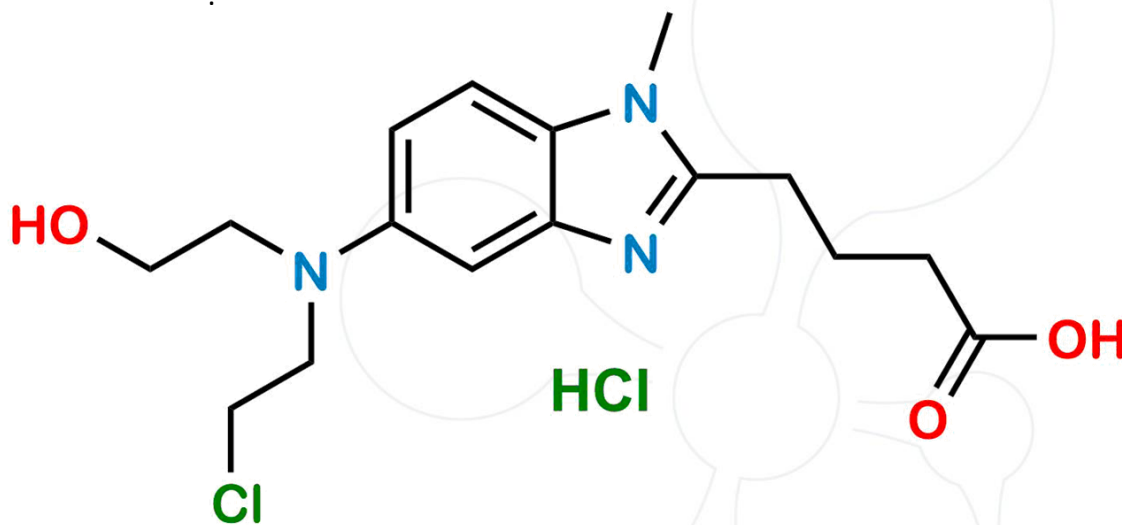


CERTIFICATE OF ANALYSIS

Bendamustine USP Related Compound E (HCl)

Identification

| | |
|-------------------|---|
| Product Name | : Bendamustine USP Related Compound E (HCl) |
| Chemical Name | : 4-(5-((2-Chloroethyl)(2-hydroxyethyl)amino)-1-methyl-1H-benzo[d]imidazol-2-yl)butanoic acid hydrochloride |
| CAS No. | : 109882-26-0 |
| Molecular Formula | : C ₁₆ H ₂₂ ClN ₃ O ₃ : HCl |
| Molecular Weight | : 339.8 : 36.5 |
| Structure | : |



Analytical Information

| | |
|-----------------------|---------------------------------|
| Appearance of Product | : Light Brown Sticky Solid |
| Solubility | : ACN:H ₂ O (8:2) |
| Long Term Storage | : 2° 8° C for long term storage |
| HPLC Purity | : 96.94 % |
| Weight Loss by TGA | : 1.87 % |