

Registered Office:

## Anjaneey Enterprise

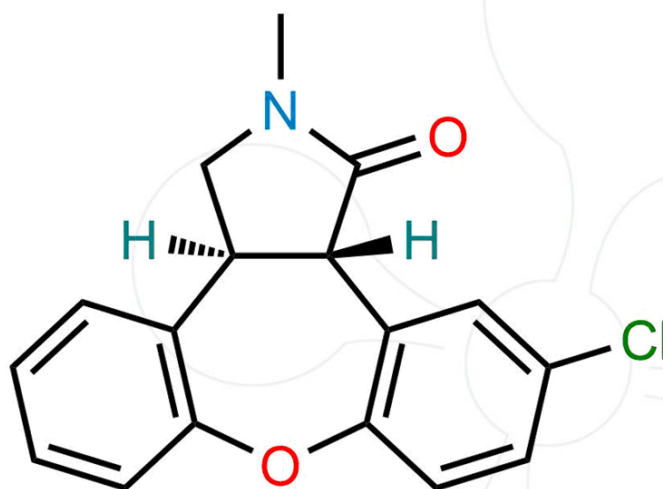
GF-03, Akshay Appartment, Vishvakunj Cross Road, Paldi,  
Ahmedabad - 380007, Gujarat, India

# CERTIFICATE OF ANALYSIS

## Asenapine Impurity 1

### Identification

Product Name	: Asenapine Impurity 1
Chemical Name	: (3aS,12bS)-11-chloro-2-methyl-2,3,3a,12b-tetrahydro-1H-dibenzo[2,3:6,7]oxepino[4,5-c]pyrrol-1-one
CAS No.	: 129385-59-7
Molecular Formula	: C <sub>17</sub> H <sub>14</sub> ClNO <sub>2</sub>
Molecular Weight	: 299.75
Structure	:



### Analytical Information

Appearance of Product	: Off White Solid
Solubility	: Acetonitrile
Long Term Storage	: 2° 8° C for long term storage
HPLC Purity	: 99.84 %
Weight Loss by TGA	: 0.2 %